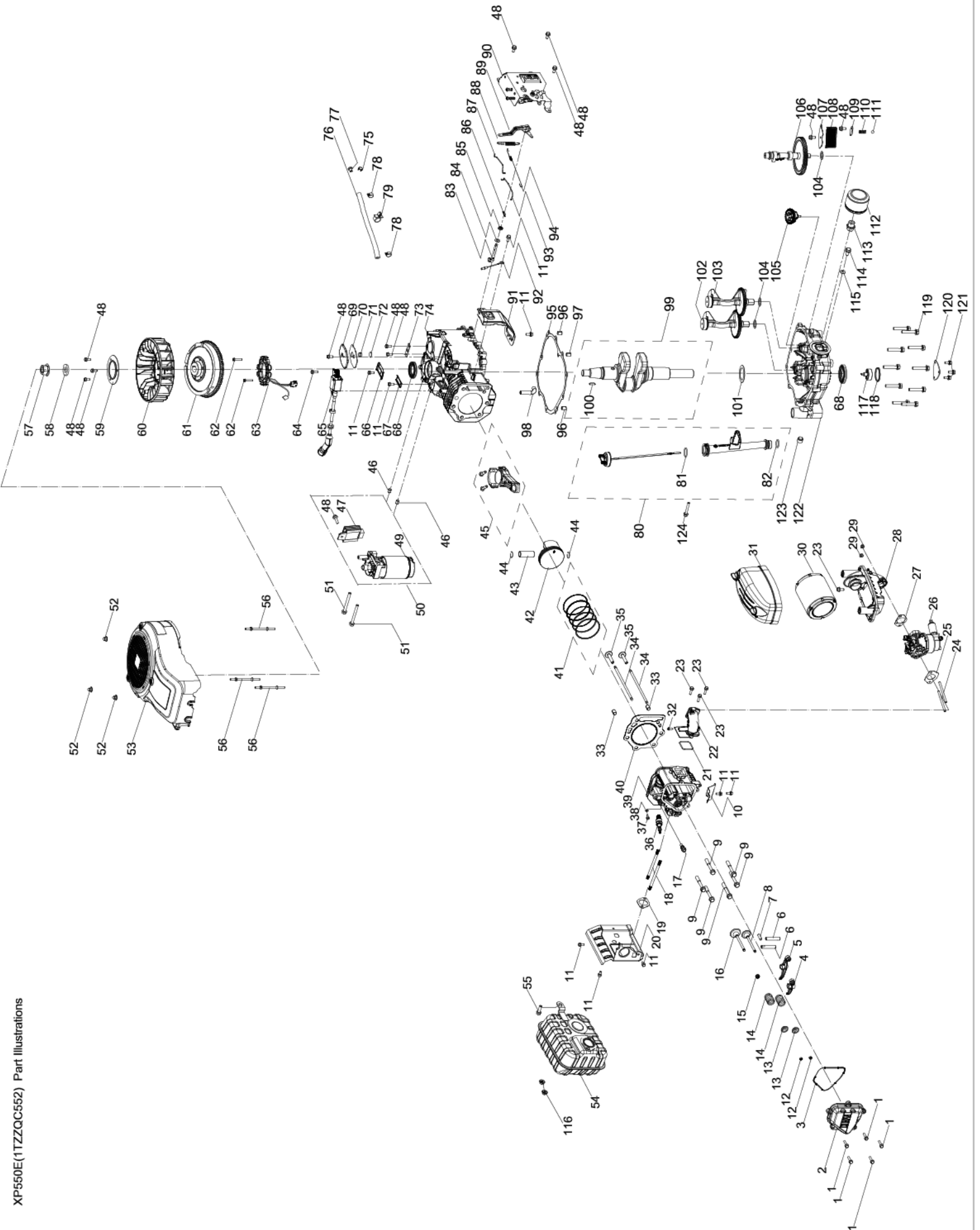


**ILLUSTRATED PARTS LIST
SUIT**

**XP550E
ENGINE**

&

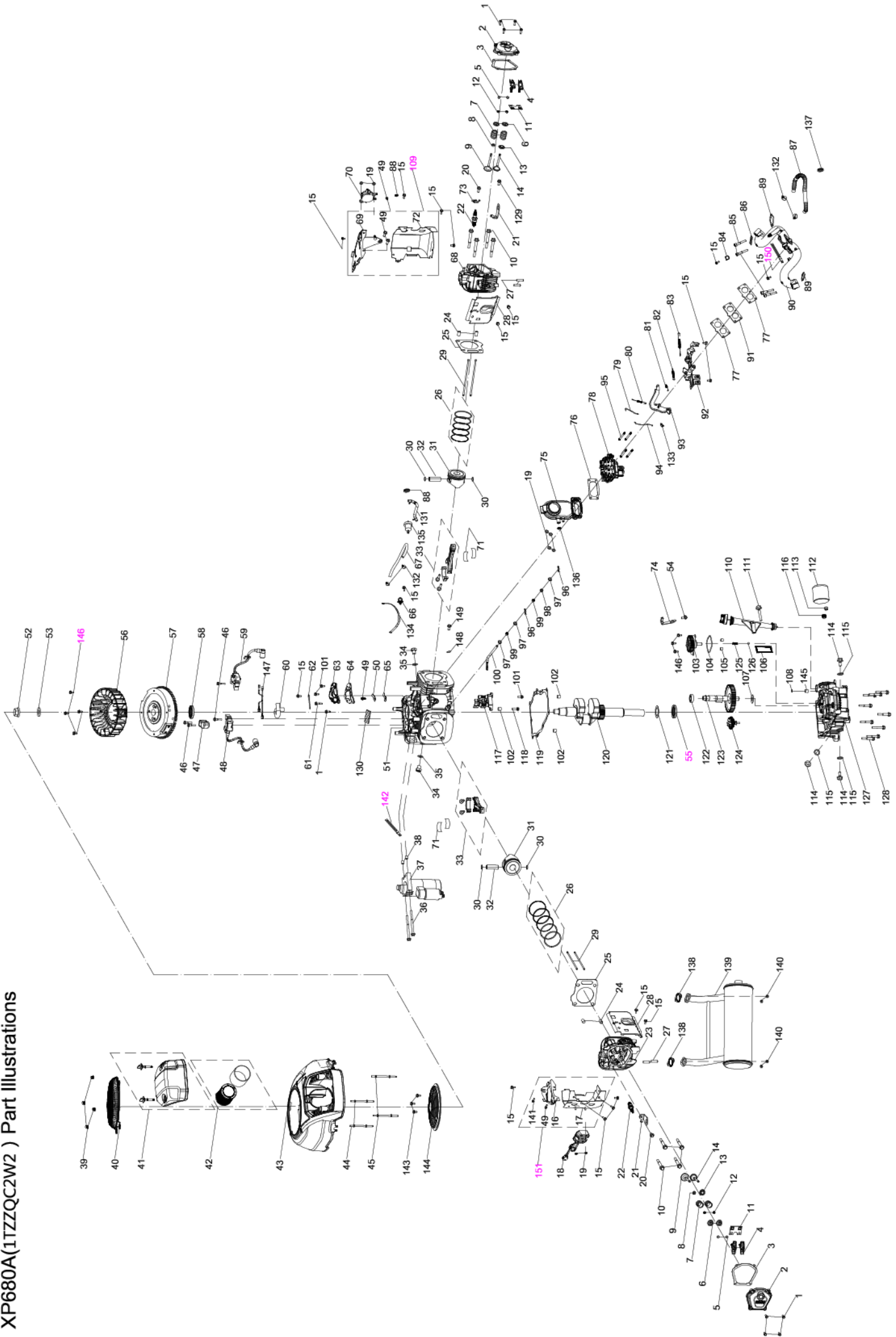
**XP680A
ENGINE**



XP550

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	Z100011268-0009	Bolt, M6×25	5	63	Z100009450-0002	Charging Coil	1
2	Z100061692	Valve Cover	1	64	Z100011269-0010	Bolt, M6×28	1
3	Z100061036	Gasket, Valve Cover	1	65	Z100009353-0003	Ignition Module	1
4	Z100004429	Rocker Arm Assembly	1	66	Z100009465	Wire Board	1
5	Z100004430	Rocker Arm Assembly	1	67	Z100009464	Wire Board	1
6	Z100004510	Rocker Arm Coreshaft	2	68	Z100017626	Oil Seal, φ38×φ58×8	2
7	Z100004515	Rocker Arm Pin	1	69	Z100004059	Breather Cover	1
8	Z100004557	Exhaust Valve	1	70	Z100004063	Gasket, Breather Cover	1
9	Z100002473-0001	Bolt, M10×1.25×70	6	71	Z100008440	One-way Valve Spring	1
10	Z100007126	Shroud	1	72	Z100004085	Breather Valve	1
11	Z100011261-0014	Bolt, M6×12	9	73	Z100008852	Hook	1
12	Z100004576	Valve Locker	4	74	Z100002755	Crankcase	1
13	Z100004516	Valve Spring Seat	2	75	Z100005138	Clamp	1
14	Z100004571	Valve Spring	2	76	Z100017740-0001	Fuel Hose 210	1
15	Z100004602	Intake Valve Seal	1	77	Z100004270	Plug	1
16	Z100004536	Intake Valve	1	78	Z100005136	Clamp	2
17	Z100008851-0001	Hook Bolt	1	79	Z100000671	Clip	1
18	Z100010397-0001	Stud	2	80	Z100072193	Dipstick	1
19	Z100006542	Gasket, Muffler	1	81	Z100004146	O-Ring, Dipstick	1
20	Z100007124	Shroud, Left	1	82	Z100004147	O-Ring, Dipstick	1
21	Z100010131	Gasket, Intake Manifold	1	83	Z100056151	Governor Gear Shaft	1
22	Z100004610	Intake Manifold	1	84	Z100010443	Washer, φ8×0.8×φ16	1
23	Z100011267-0011	Bolt, M6×22	4	85	Z100017631	Oil Seal, φ8×φ14×4	1
24	Z100010374-0001	Stud, M6×92	2	86	Z100007989	Cotter Pin	1
25	Z100005940	Gasket, Carburetor	1	87	Z100057503	Choke Lever	1
26	Z100032005-0001	Carburetor	1	88	Z100007901	Governor Spring	1
27	Z100005959	Gasket, Air Filter	1	89	Z100055735	Governor Lever	1
28	Z100030714	Air Filter Base	1	90	Z100057530-0002	Governor Gear Brkt Assy	1
29	Z100011463-0003	Nut, M6	2	91	Z100007125	Shroud, Right	1
30	Z100064683	Air Filter Element	1	92	Z100009987	Earth Wire	1
31	Z100073018	Air Filter Cover Assy	1	93	Z100007961	Throttle Linkage	1
32	Z10001Z1007-0003	Self-tap Screw, ST4.8×16	1	94	Z100075324	Idle Spring	1
33	Z100010561	Pin, φ12×16	2	95	Z100010164	Gasket, Crankcase	1
34	Z100069475	Push Rod	2	96	Z100010554	Pin, φ9×14	2
35	Z100064684	Tappet	2	97	Z100010544	Pin, φ7×14	1
36	Z100009378	Spark Plug	1	98	Z100002876-0002	Breather Hose	1
37	Z100011248-0004	Bolt, M5×10	1	99	Z100003941	Crankshaft	1
38	Z100010498	Washer, φ5.3×1×φ10	1	Z100	Z100010577	Woodruff Key	1
39	Z100002424-0001	Cylinder Head	1	101	Z100010530-0001	Washer, φ38.3×1×φ54	1
40	Z100010232	Gasket, Cylinder Head	1	102	Z100074639	Balance Shaft	1
41	Z100003266	Piston Ring Set	1	103	Z100074638	Balance Shaft	1
42	Z100003104	Piston	1	104	Z100010524-0001	Washer, φ17.2×1×φ26	3
43	Z100003132	Piston Pin	1	105	Z100008307	Governor Gear	1
44	Z100003225	Circlip	2	106	Z100063038	Camshaft	1
45	Z100003460	Connecting Rod Assy	1	107	Z100004073	Breather Cover	1
46	Z100010556	Pin, φ10×12	2	108	Z100004076	Breather Filter Screen	1
47	Z100009472-0001	Regulator	1	109	Z100004093	Breather Cover	1
48	Z100011262-0004	Bolt, M6×14	13	110	Z100004092	Spring	1
49	Z100009805-0002	Electric Starter	1	111	Z100010937	Steel Ball, φ9.5	1
50	Z100069008-0002	Electric Starter Assembly	1	112	Z100004088-0001	Oil Filter	1
51	Z100011339-0003	Bolt, M8×80	2	113	Z100004048-0001	Connection Pipe	1
52	Z100008477-0006	Nut, M6	3	114	Z100011310-0003	Bolt, M8×15	1
53	Z100054073	Blower Housing	1	115	Z100010452	Washer, φ8.3×1.5×φ17	1
54	Z100006433	Muffler	1	116	Z100011472-0004	Nut, M8	2
55	Z100011313-0008	Bolt, M8×20	1	117	Z100004011	Oil Pump	1
56	Z100010325-0001	Stud	3	118	Z100010132	Gasket, Oil Pump	1
57	Z100011461-0002	Nut, M20×1.5	1	119	Z100011329-0003	Bolt, M8×45	10
58	Z100010494	Washer, φ20.5×5×φ40	1	120	Z100004025	Oil Pump Cover	1
59	Z100007716	Cooling Fan Plate	1	121	Z100004040-0001	Bolt, M6×12	3
60	Z100007039	Cooling Fan	1	122	Z100074637	Crankcase Cover	1
61	Z100009586	Flywheel	1	123	Z100010277-0001	Earth Bolt	1
62	Z100011255-0002	Bolt, M5×28	2	124	Z100011274-0005	Bolt, M6×45	1

XP680A(1TZZQC2W2) Part Illustrations



XP680

ITEM	PART NO.	DESCRIPTION	QTY
1	Z100011267-0003	Bolt, M6×22	9
2	Z100002333	Valve Cover	2
3	Z100010188	Gasket, Valve Cover	2
4	Z100004427	Rocker Arm Assembly	4
5	Z100004589	Valve Adjust Cap, Exhaust	4
6	Z100004516	Valve Spring Seat	4
7	Z100004573	Valve Spring	4
8	Z100004602	Intake Valve Seal	2
9	Z100004532	Intake Valve	2
10	Z100051984	Bolt, M10×1.25×87	8
11	Z100004474	Rocker Arm Base	2
12	Z100004576	Valve Locker	8
13	Z100004575	Valve Spring Seat	2
14	Z100004555	Exhaust Valve	2
15	Z100011261-0004	Bolt, M6×12	17
16	Z100007131	Shroud, Right	1
17	Z100098999	Cylinder Head Baffle	1
18	Z100067571	Regulator	1
19	Z100011463-0002	Nut, M6	8
20	Z100010334	Bolt	2
21	Z100067693	Lift Hook	2
22	Z100009378	Spark Plug	2
23	Z100065065	Cylinder Head	1
24	Z100010562	Pin, φ12×20	4
25	Z100069541	Gasket, Cylinder Head	2
26	Z100003271	Piston Ring Set	2
27	Z100010387	Stud, M8×34	4
28	Z100073178	Shroud	2
29	Z100004405	Push Rod	4
30	Z100003221	Circlip	4
31	Z100059746	Piston	2
32	Z100059745	Piston Pin	2
33	Z100059747	Connecting Rod Assy	2
34	Z100010278	Earth Bolt	2
35	Z100010474	Washer, φ14×1.5×φ22	2
36	Z100011343-0002	Bolt, M8×110	2
37	Z100009806	Electric Starter	1
38	Z100010556	Pin, φ10×12	2
39	Z100008477-0002	Nut, M6	4
40	Z100064522	Shroud	1
41	Z100050855	Air Filter Cover Assy	1
42	Z100053086	Air Filter Element	1
43	Z100050853	Blower Housing	1
44	Z100062958	Stud, M6×112.5	2
45	Z100062957	Stud, M6×122	2
46	Z100011270-0002	Bolt, M6×30	2
47	Z100061259	Charging Coil	1
48	Z100009358	Ignition Module	1
49	Z100011260-0005	Bolt, M6×10	6
50	Z100056026	Oil Block	1
51	Z100065067	Crankcase	1
52	Z100011461-0001	Nut, M20×1.5	1
53	Z100010494	Washer, φ20.5×5×φ40	1
54	Z100011550-0003	Bolt, M8×20	1
55	Z100017626	Oil Seal, φ38×φ58×8	1
56	Z100082451	Cooling Fan	1
57	Z100084519	Flywheel	1
58	Z100079019	Oil Seal, φ38×φ58×8	1
59	Z100009357	Ignition Module	1
60	Z100053249	Breather Hose	1
61	Z100011269-0003	Bolt, M6×28	1
62	Z100009468	Wire Board	1
63	Z100069543	Breather Cover	1
64	Z100069542	Gasket, Breather Cover	1
65	Z100056025	Breather Valve	1
66	Z100000671	Clip	1
67	Z100017711	Fuel Hose	1
68	Z100065066	Cylinder Head	1
69	Z100050839	Shroud, Left	1
70	Z100006102	Pulse Pump	1
71	Z100060101	Connecting Rod Bearing	4
72	Z100055769	Cylinder Head Baffle	1
73	Z100053081	Oil pipe bracket	1
74	Z100065819	Lift Hook	1
75	Z100050842	Intake Manifold	1
76	Z100005037	Gasket, Air Filter	1

ITEM	PART NO	DESCRIPTION	QTY
77	Z100005943	Gasket, Carburetor	2
78	Z100058105	Carburetor	1
79	Z100050846	Throttle Linkage	1
80	Z100050847	Idle Spring	1
81	Z100006092	Choke Spring	1
82	Z100007904	Governor Spring	1
83	Z100007905	Governor Spring	1
84	Z100053080	Clip Base	1
85	Z100010853-0001	Bolt, M8×50	4
86	Z100056219	Clip	1
87	Z100017753	Fuel Hose φ6.3×φ12.5×450	1
88	Z100021845	Spray Head Washer	2
89	Z100005640	Gasket, Intake Manifold	2
90	Z100050841	Intake Manifold	1
91	Z100005628	Insulator	1
92	Z100008185	Governor Gear Bracket Assy	1
93	Z100055737	Governor Lever	1
94	Z100050845	Choke Lever	1
95	Z100010374	Stud, M6×92	4
96	Z100007989	Cotter Pin	2
97	Z100010456	Washer, φ8.5×2×φ15.8	3
98	Z100017631	Oil Seal, φ8×φ14×4	1
99	Z100010783	Bearing, HK081210	2
100	Z100007985	Governor Gear Shaft	1
101	Z100011264-0003	Bolt, M6×16	3
102	Z100010549	Pin, φ8×12	3
103	Z100063217	Oil Pump	1
104	Z100061247	Gasket, Oil Pump	1
105	Z100010547	Pin, φ8×8	2
106	Z100061246	Filter Screw	1
107	Z100010525	Washer, φ17.4×1×φ25.9	1
108	Z100010118	O-Ring, φ13.2×2.65	1
109	Z100099751	Cylinder Head Baffle Right	1
110	Z100064474-0001	Dipstick	1
111	Z100011276-0003	Bolt, M6×55	1
112	Z100004087-0001	Oil Filter	1
113	Z100004048	Connection Pipe	1
114	Z100010279	Earth Bolt	3
115	Z100055511	Washer, φ20×1.5×φ26	3
116	Z100010277	Earth Bolt	1
117	Z100144955	Lower Rocker Arm	1
118	Z100011268-0003	Bolt, M6×25	3
119	Z100063218	Gasket, Crankcase	1
120	Z100061131	Crankshaft	1
121	Z100010531	Washer, φ38.5×1×φ54	1
122	Z100010709	Bearing, 6003	1
123	Z100004327	Camshaft	1
124	Z100008308	Governor Gear	1
125	Z100004032	Oil Pump Spring	1
126	Z100010937	Steel Ball, φ9.5	1
127	Z100003040	Crankcase Cover	1
128	Z100011330-0002	Bolt, M8×48	9
129	Z100011568-0001	Bolt, M8×16	1
130	Z100002570	Breather Filter Screen	1
131	Z100050856	Fuel Hose	1
132	Z100005136	Clamp	4
133	Z100008454	Choke Linkage Lock Clamp	1
134	Z100000568-0002	Tape, L=150mm	1
135	Z100009023	Fuel Filter	1
136	Z100005580	Intake Manifold Jacket	1
137	Z100009150	Fuel Hose Jacket	1
138	Z100006943	Gasket, Muffler	2
139	Z100006437	Muffler	1
140	Z100011453-0003	Nut, M8	4
141	Z100031911-0004	Bolt, M6×10	1
142	Z100000655	Clip	1
143	Z100011013-0001	Self-tapping Screw, ST5.5×25	3
144	Z100009920	Shroud	1
145	Z100058177	Pin, φ14×10×φ12.5	1
146	Z100011265-0003	Bolt, M6×18	7
147	Z100055463	Cable Assembly	1
148	Z100063438	Washer, φ10.5×1.5×φ18	1
149	Z100063313-0001	Bolt, M10×1×10	1
150	Z100000656	Clip	1
151	Z100099752	Cylinder Head Baffle Left	1